| Notice of Allowability  | Application No.   |  |                 |
|---|---|--|-----------------|
|   | 09/889,181  |  |                 |
|   | Examiner  | Art Unit   |                 |
|   | Barbara J. Musser   | 1733   |                 |
| The MAILING DATE of this communication appear All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOT the Office or upon petition by the applicant. See 37 CFR 1.313   | (OR REMAINS) CLOSED in<br>or other appropriate commu<br>IGHTS. This application is si | this application. If not included nication will be mailed in due cours | se. <b>THIS</b> |
| 1. This communication is responsive to the amendment dated  | <u>d 1/12/04</u> .  |  |                 |
| 2. The allowed claim(s) is/are 1-17(now renumbered 3-5, 1-2   | <u>, 6-17)</u> .  |  |                 |
| 3. The drawings filed on <u>09 July 2001</u> are accepted by the Ex   | aminer.   |  |                 |
| <ul> <li>4. Acknowledgment is made of a claim for foreign priority unally all blacks and blacks and blacks are considered as a claim for foreign priority unall all blacks are considered as a claim for foreign priority unall blacks.</li> <li>1. Certified copies of the priority documents have a copies of the priority documents of the certified copies of the priority documents are copies of the priority documents.</li> <li>3. Copies of the certified copies of the priority documents.</li> <li>International Bureau (PCT Rule 17.2(a)).</li> </ul> | been received: been received in Application   | n No   | rom the         |
| * Certified copies not received:  Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.   | of this communication to file lENT of this application.                               | a reply complying with the requiren                                    | nents           |
| 5. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give   | itted. Note the attached EXA<br>es reason(s) why the oath or                          | MINER'S AMENDMENT or NOTIC declaration is deficient.                   | E OF            |
| 6. CORRECTED DRAWINGS ( as "replacement sheets") mus  |   |  |                 |
| (a) ☐ including changes required by the Notice of Draftspers  |   | ( PTO-948) attached  |                 |
| 1) 🗌 hereto or 2) 🔲 to Paper No./Mail Date  |   | ,  |                 |
| (b) ☐ including changes required by the attached Examiner's Paper No./Mail Date   | Amendment / Comment or i  | n the Office action of   |                 |
| Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the   | 84(c)) should be written on the header according to 37 CFF                            | e drawings in the front (not the back)                                 | ) of            |
| <ol> <li>DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT I</li> </ol>   | sit of BIOLOGICAL MATE<br>FOR THE DEPOSIT OF BIO                                      | RIAL must be submitted. Note to<br>LOGICAL MATERIAL.                   | he              |
|   | ·   |  |                 |
| Attachment(s)   |   |  |                 |
| 1. Notice of References Cited (PTO-892)   | 5. Notice of Info   | rmal Patent Application (PTO-152                                       | )               |
| 2. Notice of Draftperson's Patent Drawing Review (PTO-948)  | 6. ⊠ Interview Sui<br>Paper No./N   | nmary (PTO-413),<br>lail Date <u>0204</u> .                            |                 |
| 3. Information Disclosure Statements (PTO-1449 or PTO/SB/0) Paper No./Mail Date   | 8), 7. ⊠ Examiner's A   | mendment/Comment   |                 |
| 4. Examiner's Comment Regarding Requirement for Deposit   |   | tatement of Reasons for Allowance                                      | е               |
| of Biological Material  | 9.  Other   |  |                 |
|   |   |  |                 |

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## **EXAMINER'S AMENDMENT**

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with George Coury on 2/5/04.

The application has been amended as follows:

In claim 10, line 22, "the metal strip unwinding device" has been changed to –a metal strip unwinding device--.

## Reasons for Allowance

2. The following is an examiner's statement of reasons for allowance: regarding claims 1 and 4, the prior art of record does not teach or fairly suggest the closing devices for the metal strip being made of more than two adjoining rollers. Regarding claim 6, the prior art of record does not teach or fairly suggest the base of the shaping device being movable transverse and vertical to the production line and pivotable about axes transverse and vertical to the production line. Regarding claims 10 and 17, the prior art of record does not teach or fairly suggest a metal strip storage device between the metal strip unwinding device and the metal strip shaping device. Regarding claim 14, the prior art of record does not teach or fairly suggest a tube clamping off device reciprocatable along the bath with squeeze off jaws that that close at the beginning of the bath and open at the end.

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Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

## Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to **Barbara J. Musser** whose telephone number is **(571) 272-1222**. The examiner can normally be reached on Monday-Thursday; alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard Crispino can be reached on (571)-272-1226. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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PRIMARY EXAMINER
GROUP 1300